



Material Safety Data Sheet

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PRODUCT NAME: 3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive DP-810
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/12/2004
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62-3298-1430-5, 62-3298-1435-4, 62-3298-3530-0, 62-3298-3830-4, 62-3298-6830-1

This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:

08-6252-4, 08-6239-1

Revision Changes:

Copyright was modified.
Page Heading: Product name was modified.
Kit: Product name was modified.
Kit: Division name was modified.
Kit: ID number(s) was modified.

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Scotch-Weld™ Low Odor Acrylic Adhesive 810 B/A (Part B)
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
 International Operations
ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/04/12
Supersedes Date: 03/21/11

Document Group: 08-6239-1

Product Use:

Specific Use: Activator for 2-Part Acrylic Adhesive
Intended Use: Structural adhesive

SECTION 2: INGREDIENTS

| Ingredient | C.A.S. No. | % by Wt |
|---|-------------------|----------------|
| PHENOXYETHYL METHACRYLATE | 10595-06-9 | 10 - 30 |
| 2-HYDROXYPROPYL METHACRYLATE | 923-26-2 | 10 - 30 |
| 2-HYDROXYETHYL METHACRYLATE | 868-77-9 | 10 - 30 |
| ACRYLATE OLIGOMER | 41637-38-1 | 10 - 30 |
| ACRYLONITRILE-BUTADIENE POLYMER | 9003-18-3 | 5 - 10 |
| METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER | 25053-09-2 | 5 - 10 |
| HEMA ACID PHOSPHATE | 52628-03-2 | 1 - 5 |
| PARAFFIN WAX | 8002-74-2 | 1 - 5 |

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste

Odor, Color, Grade: slight fragrance, green

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Hazardous polymerization may occur. May cause severe eye

irritation. May cause allergic skin reaction. May cause severe skin irritation.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Severe Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

| | |
|--------------------------|------------------------------------|
| Autoignition temperature | No Data Available |
| Flash Point | > 200 °F [Test Method: Closed Cup] |
| Flammable Limits(LEL) | No Data Available |
| Flammable Limits(UEL) | No Data Available |

5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus

(SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions

Collect the resulting residue containing solution. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Dispose of collected material as soon as possible.

Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid breathing of vapors created during cure cycle. For industrial or professional use only. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store away from heat. Store out of direct sunlight.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use in an enclosed process area is recommended. Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

The following eye protection(s) are recommended: Full Face Shield

Indirect Vented Goggles

8.2.2 Skin Protection

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.
Gloves made from the following material(s) are recommended: Polyvinyl Alcohol (PVA)

8.2.3 Respiratory Protection

Avoid breathing of vapors created during cure cycle.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges

Select and use respiratory protection to prevent an inhalation exposure based on the results of an exposure assessment. Consult with your respirator manufacturer for selection of appropriate types of respirators.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

| <u>Ingredient</u> | <u>Authority</u> | <u>Type</u> | <u>Limit</u> | <u>Additional Information</u> |
|-------------------|------------------|--------------|--------------|-------------------------------|
| PARAFFIN WAX | ACGIH | TWA, as fume | 2 mg/m3 | |

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---------------------------------|---|
| Specific Physical Form: | Paste |
| Odor, Color, Grade: | slight fragrance, green |
| General Physical Form: | Liquid |
| Autoignition temperature | <i>No Data Available</i> |
| Flash Point | > 200 °F [<i>Test Method: Closed Cup</i>] |
| Flammable Limits(LEL) | <i>No Data Available</i> |
| Flammable Limits(UEL) | <i>No Data Available</i> |
| Boiling Point | > 93 °C |
| Density | 1.07 g/ml |
| Vapor Density | <i>No Data Available</i> |
| Vapor Pressure | <=0.1 mmHg |
| Specific Gravity | 1.07 [<i>Ref Std: WATER=1</i>] |
| pH | <i>Not Applicable</i> |
| Melting point | <i>Not Applicable</i> |
| Solubility in Water | Slight (less than 10%) |
| Evaporation rate | <i>No Data Available</i> |

| | |
|---|---|
| Hazardous Air Pollutants | < 30 % weight [<i>Test Method:</i> Calculated] |
| Volatile Organic Compounds | 319 g/l [<i>Test Method:</i> tested per EPA method 24] [<i>Details:</i> EU VOC content] |
| Kow - Oct/Water partition coef | <i>No Data Available</i> |
| Percent volatile | < 55 % weight [<i>Test Method:</i> Estimated] |
| VOC Less H2O & Exempt Solvents | 319 g/l [<i>Test Method:</i> tested per EPA method 24] |
| VOC Less H2O & Exempt Solvents | 23 g/l [<i>Test Method:</i> tested per EPA method 24] [<i>Details:</i> when used as intended with Part A] |
| Viscosity | 20000 centipoise |

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Heat
Sparks and/or flames
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature reaction (exotherm) with production of intense heat and smoke.

10.2 Materials to avoid

Amines
Reducing agents
Reactive metals

Hazardous Polymerization: Hazardous polymerization may occur.

Hazardous Decomposition or By-Products

| <u>Substance</u> | <u>Condition</u> |
|-------------------------------|-------------------|
| Carbon monoxide | During Combustion |
| Carbon dioxide | During Combustion |
| Oxides of Nitrogen | During Combustion |
| Toxic Vapor, Gas, Particulate | During Combustion |

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

| <u>Ingredient</u> | <u>C.A.S. No</u> | <u>% by Wt</u> |
|--|------------------|----------------|
| PHENOXYETHYL METHACRYLATE (GLYCOL ETHERS) | 10595-06-9 | 10 - 30 |

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the

inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Section 1: Product use information was modified.
Section 16: Disclaimer (second paragraph) was modified.
Section 10: Hazardous decomposition or by-products table was modified.
Section 9: Density information was modified.
Section 9: Vapor density value was modified.
Section 9: Vapor pressure value was modified.
Section 9: Boiling point information was modified.
Section 5: Flammable limits (UE) information was modified.
Section 5: Flammable limits (LEL) information was modified.
Section 5: Autoignition temperature information was modified.
Section 5: Flash point information was modified.
Section 9: Property description for optional properties was modified.
Section 9: Specific gravity information was modified.
Section 9: pH information was modified.
Section 9: Melting point information was modified.
Section 9: Solubility in water text was modified.
Section 1: Secondary Division name was modified.
Section 8: Respiratory protection - recommended respirators guide was modified.
Section 9: Flash point information was modified.
Section 9: Flammable limits (LEL) information was modified.
Section 9: Flammable limits (UEL) information was modified.
Section 9: Autoignition temperature information was modified.
Section 2: Ingredient table was modified.
Section 15: EPCRA 313 information was modified.
Section 8: Exposure guidelines ingredient information was modified.
Section 16: Web address was added.
Section 1: Address was added.
Copyright was added.
Company logo was added.
Telephone header was added.
Company Telephone was added.
Section 1: Emergency phone information was added.
Section 1: Emergency phone information was deleted.
Company Logo was deleted.
Copyright was deleted.
Section 16: Web address heading was deleted.
Section 1: Address line 1 was deleted.
Section 1: Address line 2 was deleted.

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Scotch-Weld™ Low Odor Acrylic Adhesive 810 B/A (Part A)
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
 International Operations
ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 03/18/11
Supercedes Date: 06/16/10

Document Group: 08-6252-4

Product Use:

Specific Use: Base of 2-Part Acrylic Adhesive
Intended Use: Structural adhesive

SECTION 2: INGREDIENTS

| <u>Ingredient</u> | <u>C.A.S. No.</u> | <u>% by Wt</u> |
|---|-------------------|----------------|
| 2-HYDROXYETHYL METHACRYLATE | 868-77-9 | 10 - 30 |
| 2-HYDROXYPROPYL METHACRYLATE | 923-26-2 | 10 - 30 |
| PHENOXYETHYL METHACRYLATE | 10595-06-9 | 10 - 30 |
| ACRYLATE OLIGOMER | 41637-38-1 | 10 - 30 |
| ACRYLONITRILE-BUTADIENE POLYMER | 9003-18-3 | 5 - 10 |
| METHYL METHACRYLATE-BUTADIENE-STYRENE POLYMER | 25053-09-2 | 5 - 10 |
| CUMENE HYDROPEROXIDE | 80-15-9 | 3 - 7 |
| PARAFFIN WAX | 8002-74-2 | 1 - 5 |
| P-BENZOQUINONE | 106-51-4 | 0 - 0.1 |

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste

Odor, Color, Grade: white, low odor

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Hazardous polymerization may occur. May cause severe eye irritation. May cause allergic skin reaction. May cause severe skin irritation. May cause target organ effects.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Severe Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May be absorbed through skin and cause target organ effects.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Prolonged or repeated exposure may cause:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

| | |
|--------------------------|--|
| Autoignition temperature | <i>No Data Available</i> |
| Flash Point | 216 °F [<i>Test Method:</i> Closed Cup] |
| Flammable Limits(LEL) | <i>No Data Available</i> |
| Flammable Limits(UEL) | <i>No Data Available</i> |

5.2 EXTINGUISHING MEDIA

Ordinary combustibile material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions

Collect the resulting residue containing solution. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid breathing of vapors, mists or spray. Avoid breathing of vapors created during cure cycle. For industrial or professional use only. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store away from heat. Store out of direct sunlight.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Use in an enclosed process area is recommended. Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

The following eye protection(s) are recommended: Full Face Shield
Indirect Vented Goggles

.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Polyvinyl Alcohol (PVA)

.

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of vapors created during cure cycle.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges

. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Not applicable.

8.3 EXPOSURE GUIDELINES

| <u>Ingredient</u> | <u>Authority</u> | <u>Type</u> | <u>Limit</u> | <u>Additional Information</u> |
|----------------------|------------------|--------------|--------------|-------------------------------|
| CUMENE HYDROPEROXIDE | AIHA | TWA | 6 mg/m3 | Skin Notation* |
| P-BENZOQUINONE | ACGIH | TWA | 0.1 ppm | |
| P-BENZOQUINONE | OSHA | TWA | 0.4 mg/m3 | |
| PARAFFIN WAX | ACGIH | TWA, as fume | 2 mg/m3 | |

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---|---|
| Specific Physical Form: | Paste |
| Odor, Color, Grade: | white, low odor |
| General Physical Form: | Liquid |
| Autoignition temperature | <i>No Data Available</i> |
| Flash Point | 216 °F [<i>Test Method:</i> Closed Cup] |
| Flammable Limits(LEL) | <i>No Data Available</i> |
| Flammable Limits(UEL) | <i>No Data Available</i> |
| Boiling Point | 87 °C |
| Density | 1.07 g/ml |
| Vapor Density | <i>Not Applicable</i> |
| Vapor Pressure | <=0.1 mmHg |
| Specific Gravity | 1.07 [<i>Ref Std:</i> WATER=1] |
| pH | <i>Not Applicable</i> |
| Melting point | <i>Not Applicable</i> |
| Solubility in Water | Slight (less than 10%) |
| Evaporation rate | <i>No Data Available</i> |
| Hazardous Air Pollutants | < 30 % weight [<i>Test Method:</i> Calculated] |
| Volatile Organic Compounds | 349 g/l [<i>Test Method:</i> tested per EPA method 24] [<i>Details:</i> EU VOC content] |
| Percent volatile | <= 55 % weight |
| VOC Less H2O & Exempt Solvents | 349 g/l [<i>Test Method:</i> tested per EPA method 24] |
| VOC Less H2O & Exempt Solvents | 23 g/l [<i>Test Method:</i> tested per EPA method 24] [<i>Details:</i> when used as intended with Part B] |
| Viscosity | 20000 centipoise |

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Heat
Sparks and/or flames
Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature reaction (exotherm) with production of intense heat and smoke.

10.2 Materials to avoid

Amines
Reducing agents
Reactive metals

Hazardous Polymerization: Hazardous polymerization may occur.

Hazardous Decomposition or By-Products

| <u>Substance</u> | <u>Condition</u> |
|-------------------------------|-------------------|
| Carbon monoxide | During Combustion |
| Carbon dioxide | During Combustion |
| Oxides of Nitrogen | During Combustion |
| Toxic Vapor, Gas, Particulate | During Combustion |

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Cure (harden, set, or react) the product according to product instructions.
Dispose of completely cured (or polymerized) wastes in a sanitary landfill.
As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible

material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

LA-DAHW-3298-A, 62-3398-8530-3, 62-3398-8730-9

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

| <u>Ingredient</u> | <u>C.A.S. No</u> | <u>% by Wt</u> |
|--|------------------|----------------|
| CUMENE HYDROPEROXIDE | 80-15-9 | 3 - 7 |
| PHENOXYETHYL METHACRYLATE (GLYCOL ETHERS) | 10595-06-9 | 10 - 30 |

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Copyright was modified.

Section 8: Engineering controls information was modified.

Section 8: Prevention of swallowing information was modified.

Section 14: Transportation legal text was modified.

Section 15: 311/312 Fire Hazard score was modified.

Section 15: 311/312 Reactivity Hazard score was modified.

Section 15: Inventories information was modified.

Section 9: Boiling point information was modified.

Section 5: Flammable limits (UE) information was modified.

Section 5: Flammable limits (LEL) information was modified.

Section 9: Property description for optional properties was modified.

Section 9: Flammable limits (LEL) information was modified.

Section 9: Flammable limits (UEL) information was modified.

Section 2: Ingredient table was modified.

Section 6: 6.2. Environmental precautions heading was modified.

Section 6: 6.1. Personal precautions, protective equipment and emergency procedures heading was modified.

Section 6: Personal precautions information was modified.

Section 6: Environmental procedures information was modified.

Section 5: OSHA flammability heading was deleted.

Section 5: OSHA flammability data was deleted.

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